



Indexable insert for turning TCMT 16T304, for finish machining, Grade: HBT130



Order data

Order number	260968 HBT130
GTIN	4062406257484
Item class	22D

Technical description

Number of changes/inserts	3
Cutting depth a_p	0.1 - 1 mm
Grade	HBT130
ISO code indexable insert	TCMT 16T304
Coating	TiCN
Cutting speed v_c main application	60 - 220 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Main application	M
Chip breaker	M

Cutting conditions	slightly interrupted
Tool material	Carbide
Type of product	Indexable insert for turning